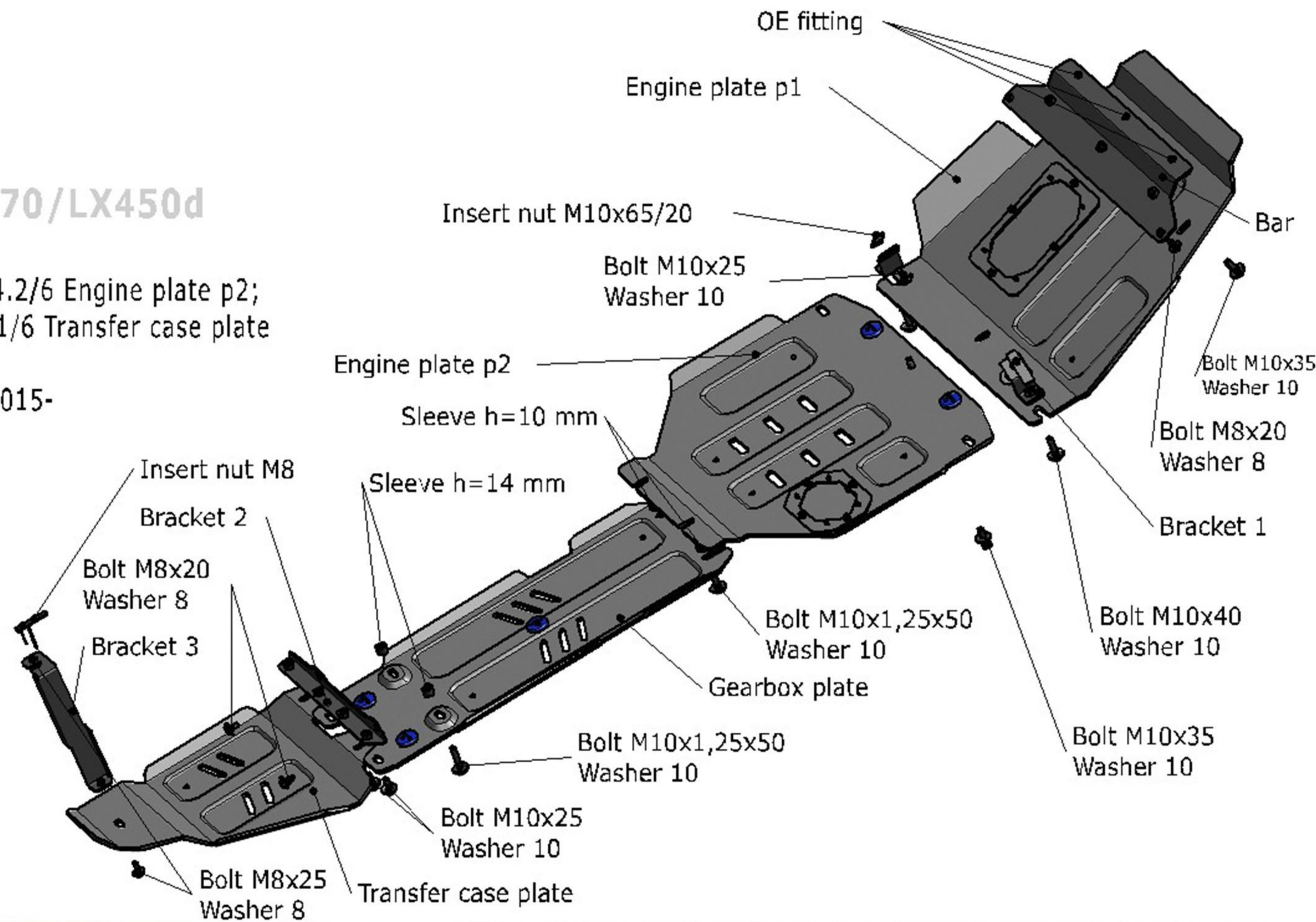


# TOYOTA LAND CRUISER 200/LEXUS LX 570/LX450d

**Part No:** 333.5713.2/6 Engine plate p1; 333.5714.2/6 Engine plate p2;  
**Aluminum alloy** 333.9507.1/6 Gearbox plate; 333.9508.1/6 Transfer case plate  
**Body:** All  
**Year:** 2007-2015; 2015- /2008-2015; 2015-/2015-  
**Engine:** 4,5TD;4,6;4,7/ 5,7/ 4,5TD  
**Gearbox:** AT

## MOUNTING KIT CONTENTS:

1. Bolt M8x20	4	pcs
2. Bolt M8x25	2	pcs
3. Bolt M10x25	6	pcs
4. Bolt M10x35	4	pcs
5. Bolt M10x40	2	pcs
6. Bolt M10x1,25x50	4	pcs
7. Washer 8	6	pcs
8. Washer 10	16	pcs
9. Insert nut M10x65/20	2	pcs
10. Insert nut M8	1	pc
11. Sleeve h=10 mm	2	pcs
12. Sleeve h=14 mm	2	pcs
13. Bar	1	pc
14. Bracket 1	2	pcs
15. Bracket 2	1	pc
16. Bracket 3	1	pc
17. Engine plate p1	1	pc
18. Engine plate p2	1	pc
19. Gearbox plate	1	pc
20. Transfer case plate	1	pc



## INSTALLATION INSTRUCTIONS:

1. Remove factory guard. Do not remove factory gearbox guard.
  2. Install bar using OE fittings. Fix plastic side dust covers in bar using bolts M8x20.
  3. Mount brackets 1 into front suspension bar holes using insert nuts M10x65/20 and bolts M10x20.
  4. Unscrew 2 front bolts of OE gearbox plate, screw bolts M10x1, 25x40 on a few turns.
  5. Mount bracket 2 on the cross-bar frame using bolts M8x20.
  6. Mount insert nut M8 in car body hole and fix bracket 3 using bolt M8x25. Additionally, fix bracket using OE bolt.
  7. Install engine plate p1, fix it on the installed bar and brackets 1 using bolts M10x30.
  8. Put rear part of engine plate p2 under OE gearbox plate, fix the front part of engine plate p2 on brackets 1 using bolts M10x30.
  9. Unscrew two rear bolts of OE gearbox plate.
  10. Put the front part of gearbox plate on the installed bolts M10x1, 25x40, fix the front part on installed bracket 2 using bolts M10x25; into the OE holes using M10x1,25x40 through sleeves H=14 mm.
  11. Mount transfer case plate: front part of the plate on bracket 2 using bolts M10x25; rear part on bracket 3 using bolt M8x25.
  12. Tighten all screws.
- Do not use pneumatic tool.

Threaded diameter	M6	M8	M10	M12
Tightening torque	9.8 Nm	24.0 Nm	47.0 Nm	81.0 Nm

The usage of pneumatic tools is not recommended

